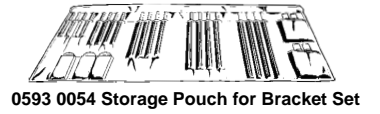




ALIGNMENT RECORDING FORM

Note: This form is used with the Invisible Beam ALI 2.610 Optalign® IR System Only.

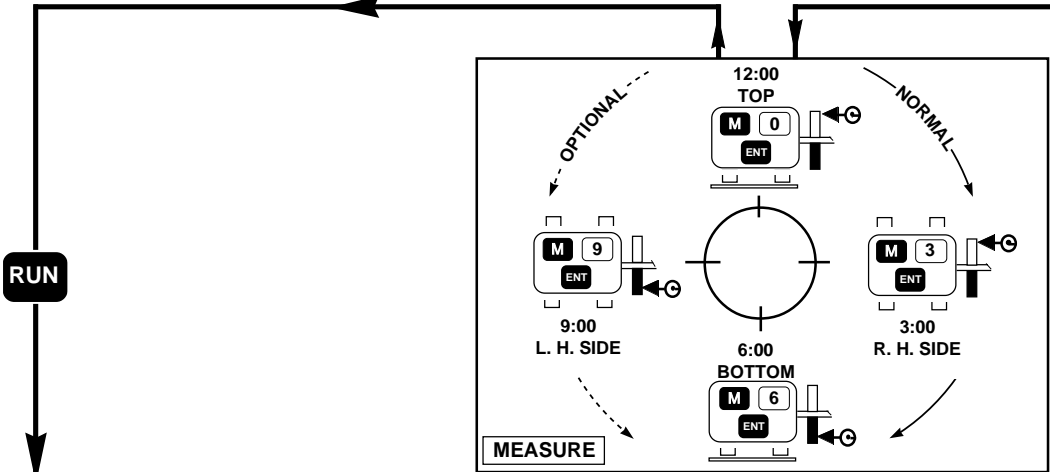
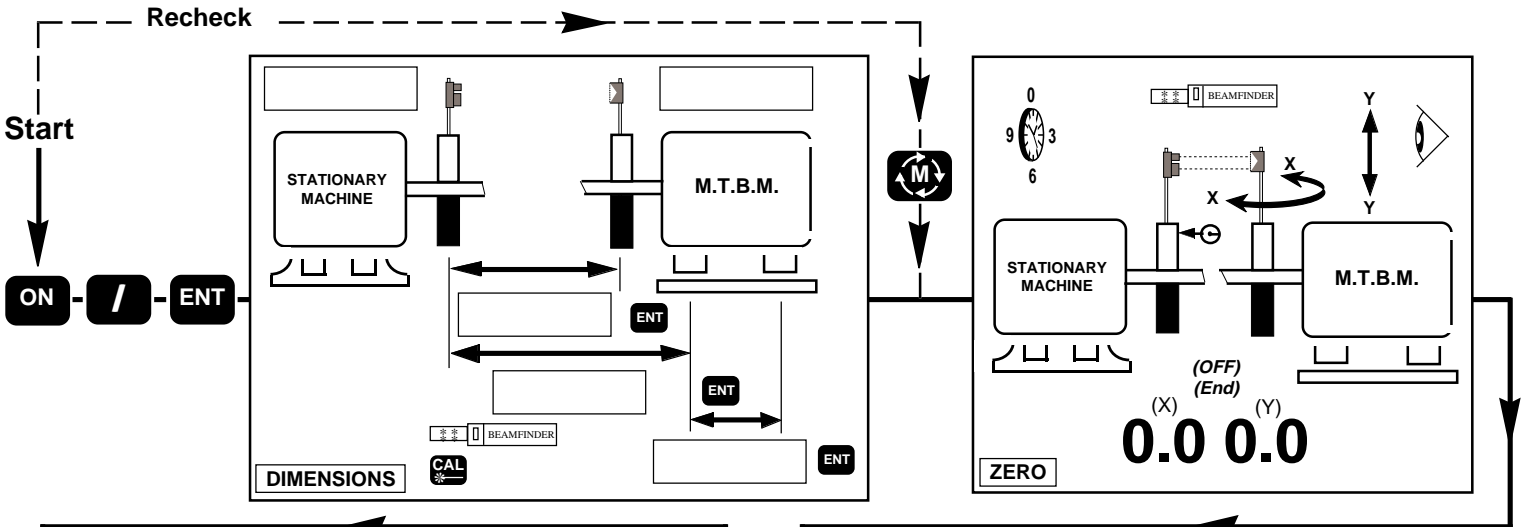


EQUIPMENT

ALIGNERS

DATE

SHEET OF



1st

VERTICAL CORRECTIONS

H/V

HORIZONTAL CORRECTIONS

(OVER)

2nd

3rd

4th

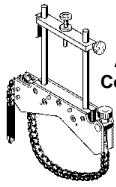
(OVER)

(OVER)

(OVER)

(OVER)

MISALIGNMENT AT COUPLING



ALI 2.107set
Compact Chain
Bracket

Tolerances for Shaft Alignment • Short Coupled

SPEED	OFFSET		ANGULARITY (Gap)	
	EXCELLENT ± (Mils)	ACCEPTABLE ± (Mils)	EXCELLENT ± (Mils/10")	ACCEPTABLE ± (Mils/10")
600	5.0	9.0	10.0	15.0
900	3.0	6.0	7.0	10.0
1200	2.5	4.0	5.0	8.0
1800	2.0	3.0	3.0	5.0
3600	1.0	1.5	2.0	3.0
7200	0.5	1.0	1.0	2.0

RPM
 + Mils
 + Mils per 10" DIAMETER

These suggested tolerances should be used only if machinery manufacturer or in-house tolerances are not available.

Continued from other side

