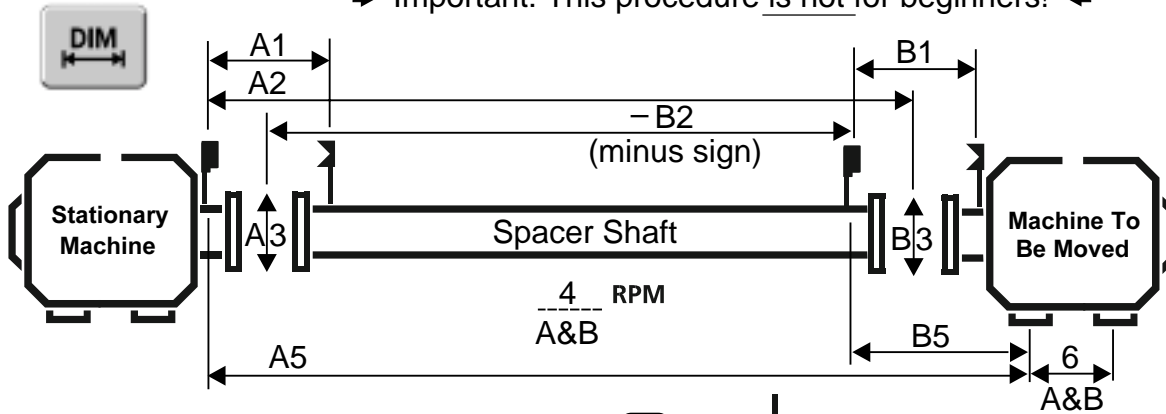


➔ Important: This procedure is not for beginners! ➔



RPM	Spacer Shaft (mils/inch)	
	Excellent	Acceptable
600	1.8	3.0
900	1.2	2.0
1200	0.9	1.5
1800	0.6	1.0
3600	0.3	0.5
7200	0.2	0.3

😊 Tolerance =  
Spacer Length  
X mils/inch.

- A1. Laser to prism \_\_\_\_\_ (ENT)
- A2. Laser to center of coupling \_\_\_\_\_ (ENT)
- A3. Working diameter \_\_\_\_\_ **10"** (ENT)
- A4. RPM \_\_\_\_\_ (ENT)
- A5. Laser to front foot \_\_\_\_\_ (ENT)
- A6. Front foot to back foot \_\_\_\_\_ (ENT)



**Measure**

- B1. Laser to prism \_\_\_\_\_ (ENT)
- B2. Laser to center of coupling \_\_\_\_\_ (ENT)
- B3. Working diameter \_\_\_\_\_ **10"** (ENT)
- B4. RPM \_\_\_\_\_ (ENT)
- B5. Laser to front foot \_\_\_\_\_ (ENT)
- B6. Front foot to back foot \_\_\_\_\_ (ENT)

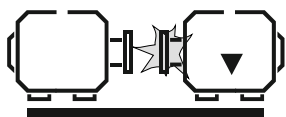


**Measure**



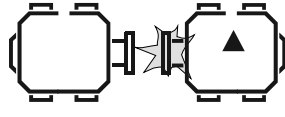
**"A" Coupling Results**

**Vertical Offset**



(+) ▲ (-) ▼

**Horizontal Offset**



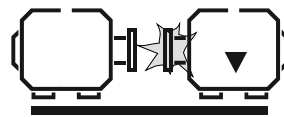
(+) ▲ (-) ▼

Initial \_\_\_\_\_ ▶ \_\_\_\_\_

Final \_\_\_\_\_ ▶ \_\_\_\_\_

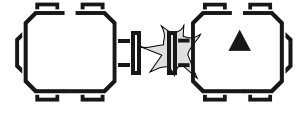
**"B" Coupling Results**

**Vertical Offset**



(+) ▲ (-) ▼

**Horizontal Offset**



(+) ▲ (-) ▼

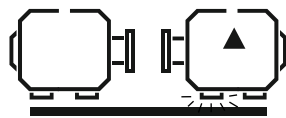
\_\_\_\_\_ ▶ \_\_\_\_\_

\_\_\_\_\_ ▶ \_\_\_\_\_



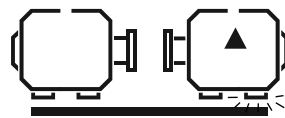
**Foot Corrections**

**Front Foot Shim**



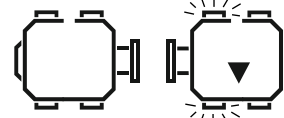
(+) ▲ add shims (-) ▼ remove shims

**Back Foot Shim**



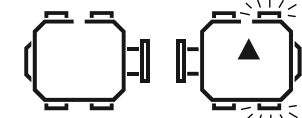
(+) ▲ add shims (-) ▼ remove shims

**Front Foot Move**



(+) ▲ toward 3 o'clock (-) ▼ toward 9 o'clock

**Back Foot Move**



(+) ▲ toward 3 o'clock (-) ▼ toward 9 o'clock

"A" \_\_\_\_\_ ▶ \_\_\_\_\_ ▶ \_\_\_\_\_ ▶ \_\_\_\_\_

"B" \_\_\_\_\_ ▶ \_\_\_\_\_ ▶ \_\_\_\_\_ ▶ \_\_\_\_\_

A+B \_\_\_\_\_ ▶ \_\_\_\_\_ ▶ \_\_\_\_\_ ▶ \_\_\_\_\_